

2024. 01.25 第41回無機材料に関する最近の研究発表会

～材料研究に新たな風を～

# 高周波電磁環境を支えるギガヘルツ帯域電磁ノイズ吸収材料

～磁性材料と電磁波の相互作用による新たな機能創出～

安川 雪子

千葉工業大学 工学部 電気電子工学科

千葉工業大学  
Chiba Institute of Technology

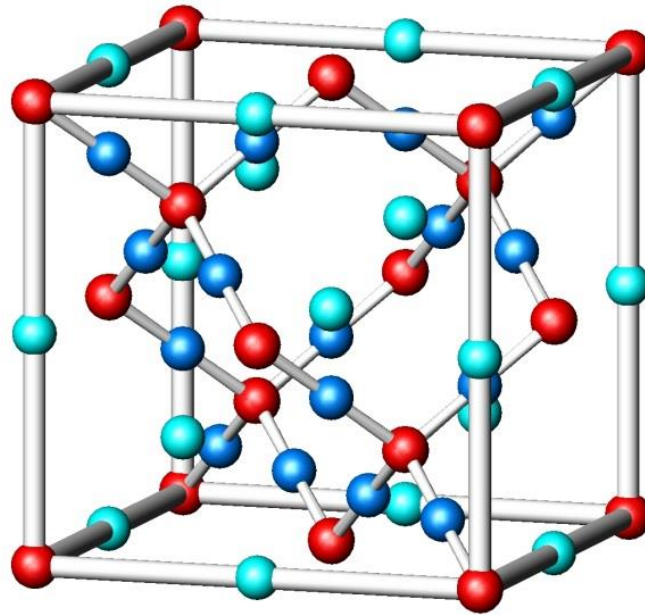
TSUDANUMA CAMPUS  
SHIN-NARASHINO CAMPUS  
TOKYO SKY TREE TOWN® CAMPUS



# Objective

**Electromagnetic wave absorbers  
for high frequency (GHz) noise**

## First study



$\text{Ni}_{0.5}\text{Zn}_{0.5}\text{Fe}_2\text{O}_4$   
Spinel-structured ferrite

# Procedures: from $\text{Ni}_{0.5}\text{Zn}_{0.5}\text{Fe}_2\text{O}_4$ bulk ceramic to sheet

## Starting materials

$\alpha\text{-Fe}_2\text{O}_3$  (99.9 %), NiO (99.97%), and ZnO (99.997 %) powders

## Mixture

Mixed for 2hrs using mortar and pestle

## First sintering

1000 °C for 4hrs in Air



## Regrinding

## Formation of pellets

10 MPa for 4min



## Second sintering

1400 °C for 4hrs in Air



$\text{Ni}_{0.5}\text{Zn}_{0.5}\text{Fe}_2\text{O}_4$  bulk ceramic

# Procedures: from $\text{Ni}_{0.5}\text{Zn}_{0.5}\text{Fe}_2\text{O}_4$ bulk ceramic to sheet

## Slurry

$\text{Ni}_{0.5}\text{Zn}_{0.5}\text{Fe}_2\text{O}_4$  ceramic powders,  $(-\text{CH}_2\text{CH}(\text{OH})-)_500$  (polyvinyl alcohol),  $\text{H}_2\text{O}$

## Sheet formation

Doctor Blade method

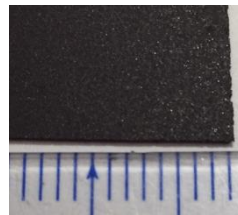
## Dry

105 °C for 1h in Air

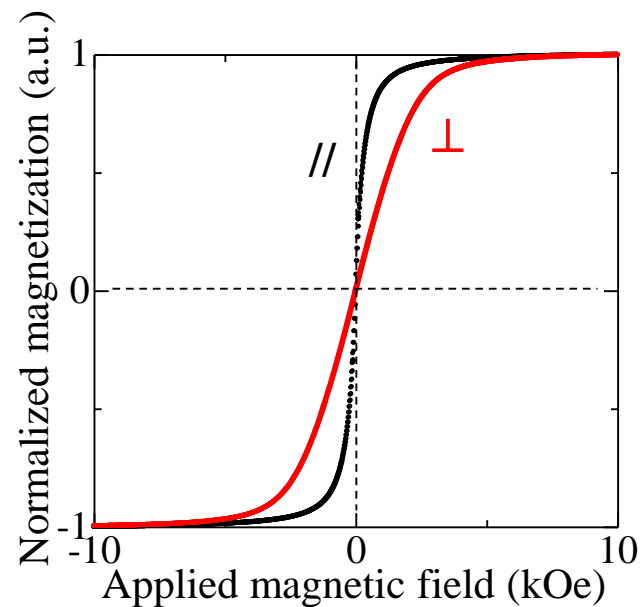
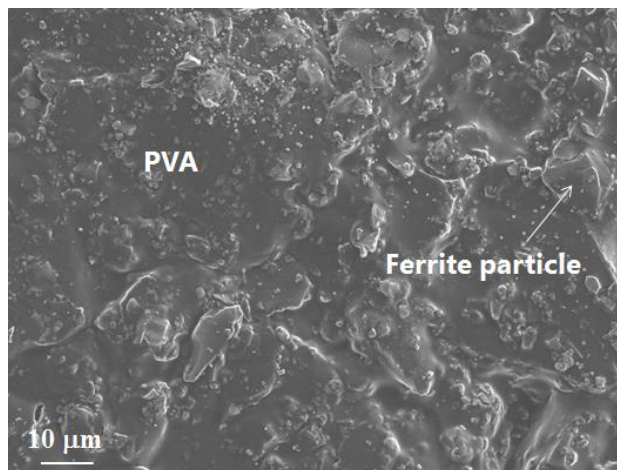
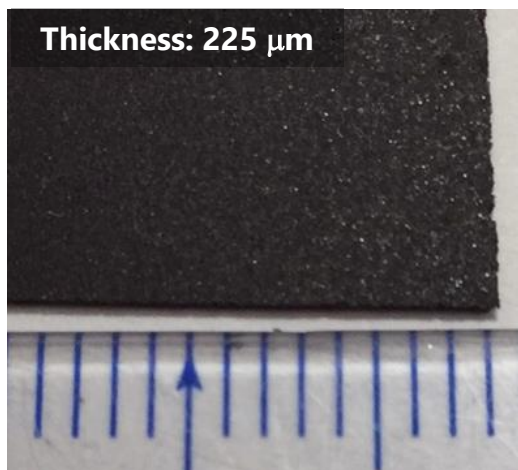
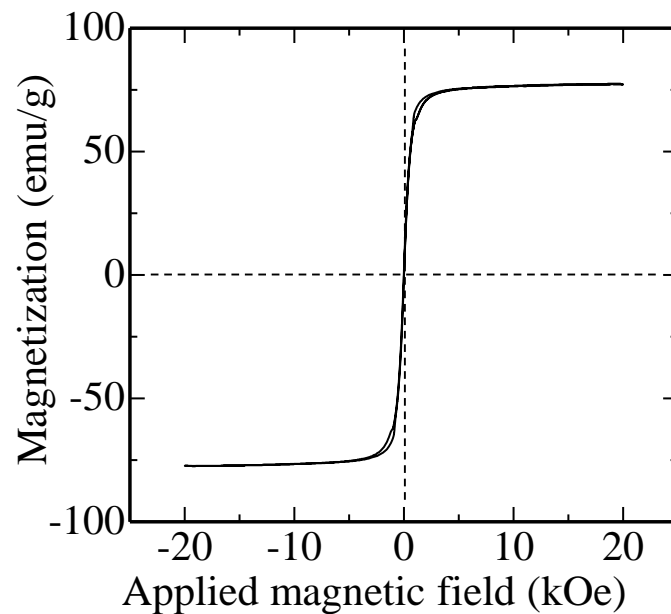
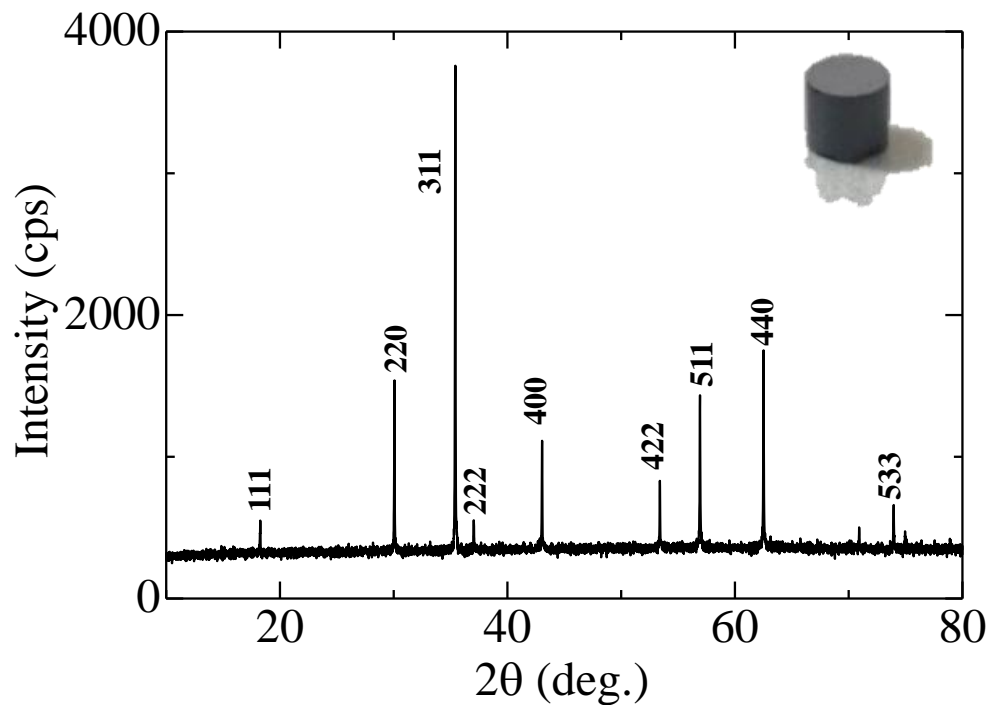
## Stacking of two sheets

150 °C for 6min applying 25 kg/cm<sup>2</sup> using hot press

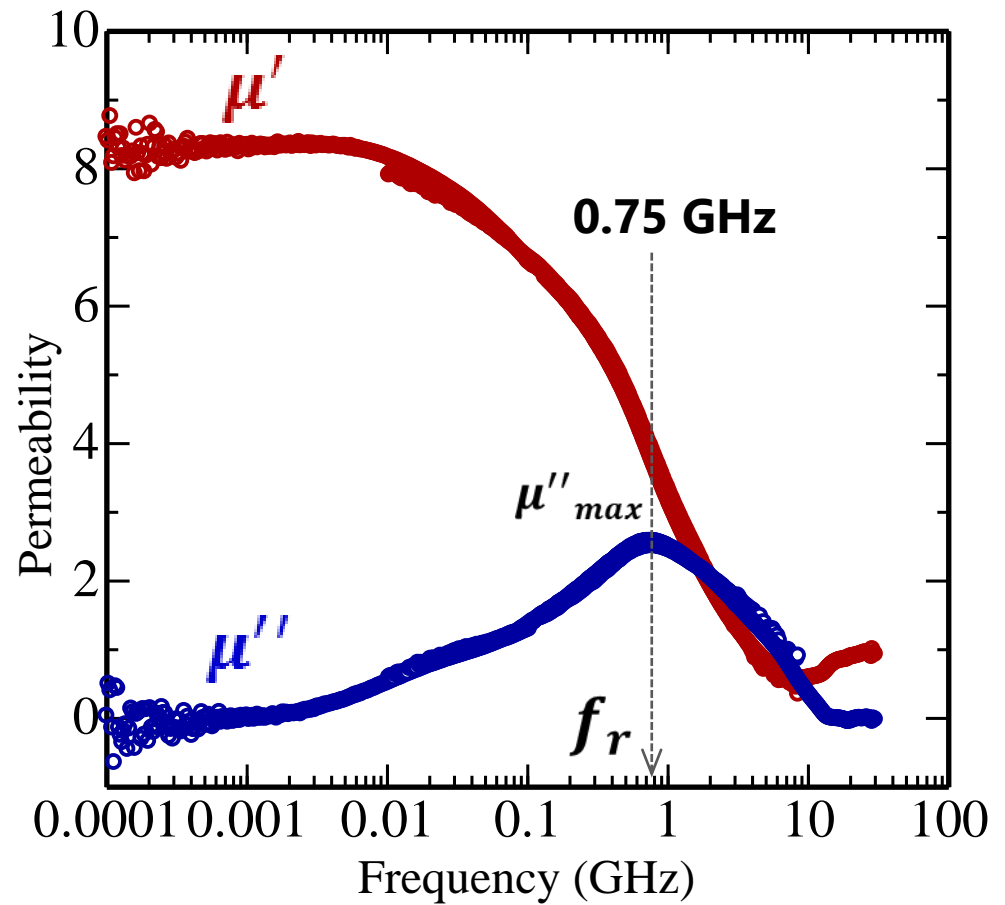
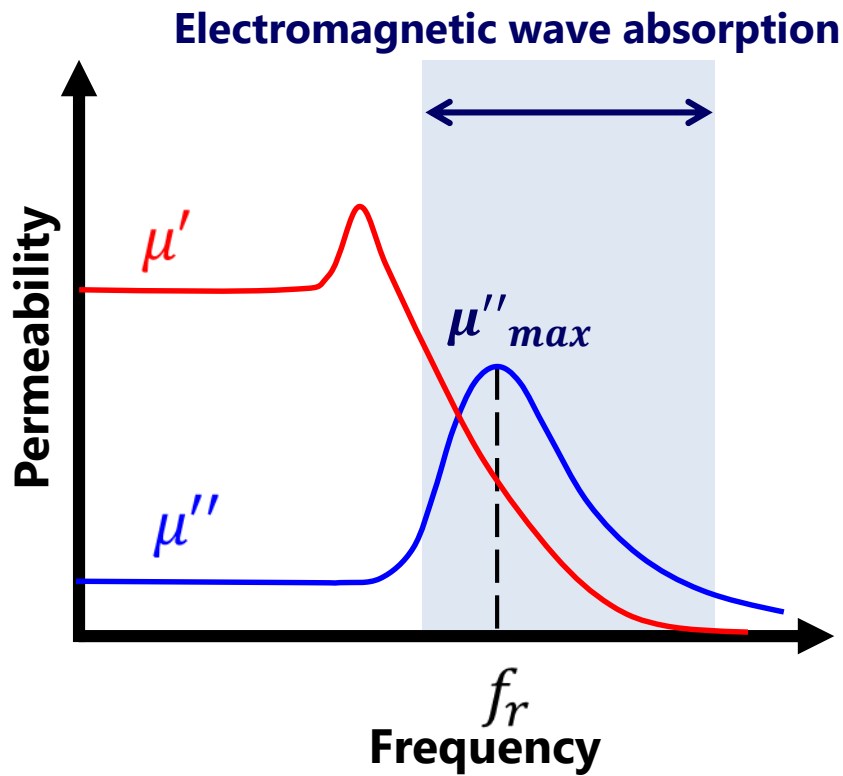
$\text{Ni}_{0.5}\text{Zn}_{0.5}\text{Fe}_2\text{O}_4$ -containing sheet



# From $\text{Ni}_{0.5}\text{Zn}_{0.5}\text{Fe}_2\text{O}_4$ bulk ceramic to $\text{Ni}_{0.5}\text{Zn}_{0.5}\text{Fe}_2\text{O}_4$ -containing sheet

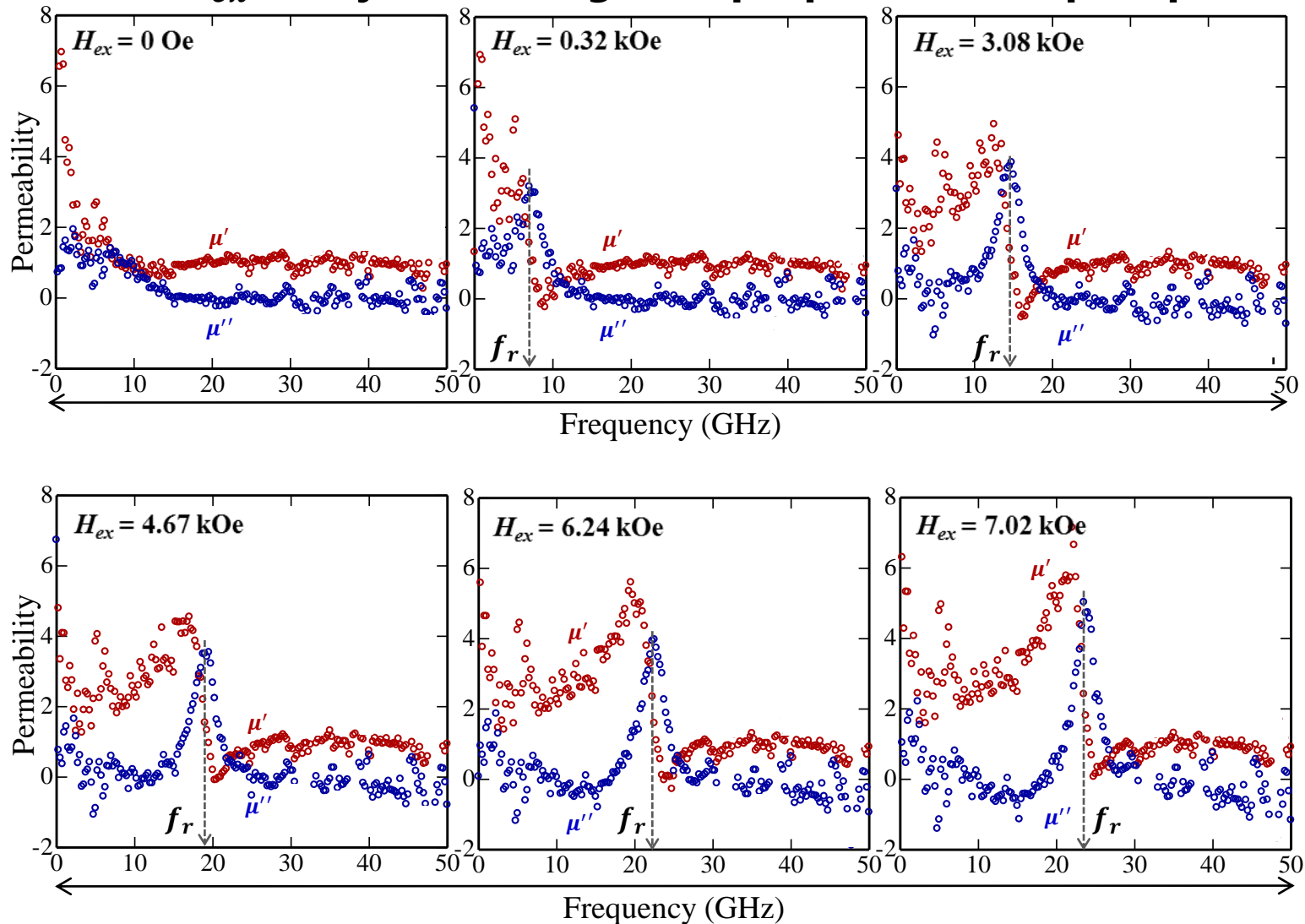


# Dynamic magnetic properties: complex permeability



$$f_r \sim 0.75 \text{ GHz}$$

# Influence of $H_{ex}$ on dynamic magnetic properties: complex permeability

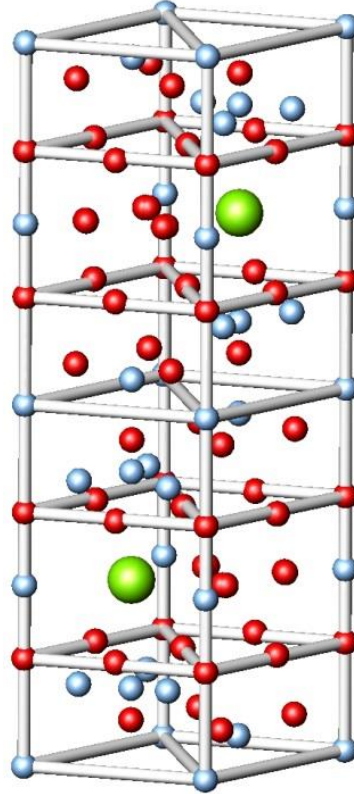


With increasing  $H_{ex}$ ,  $f_r$  also increased

$f_r \sim 25$  GHz @  $H_{ex} = 7.02$  kOe

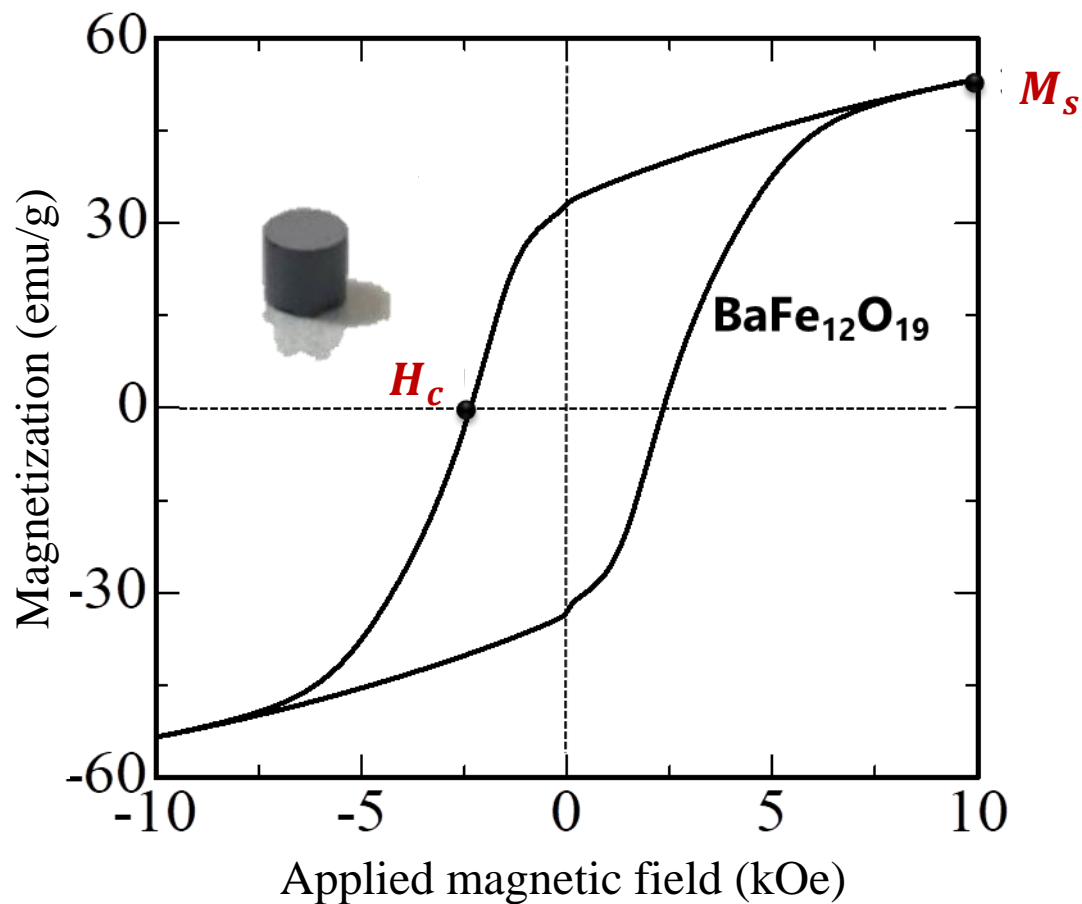
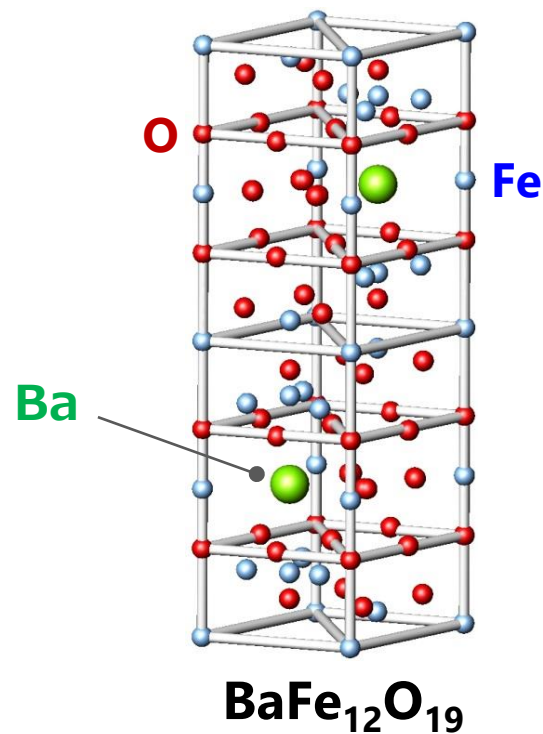


## Second study



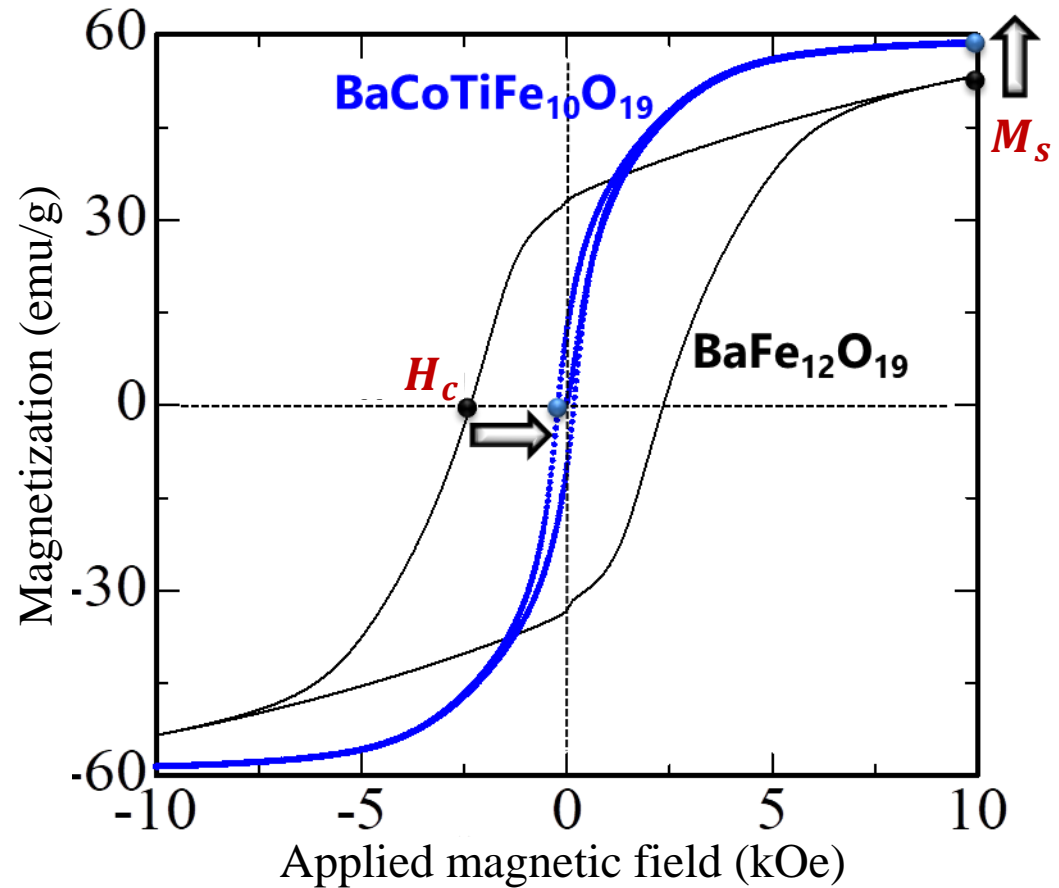
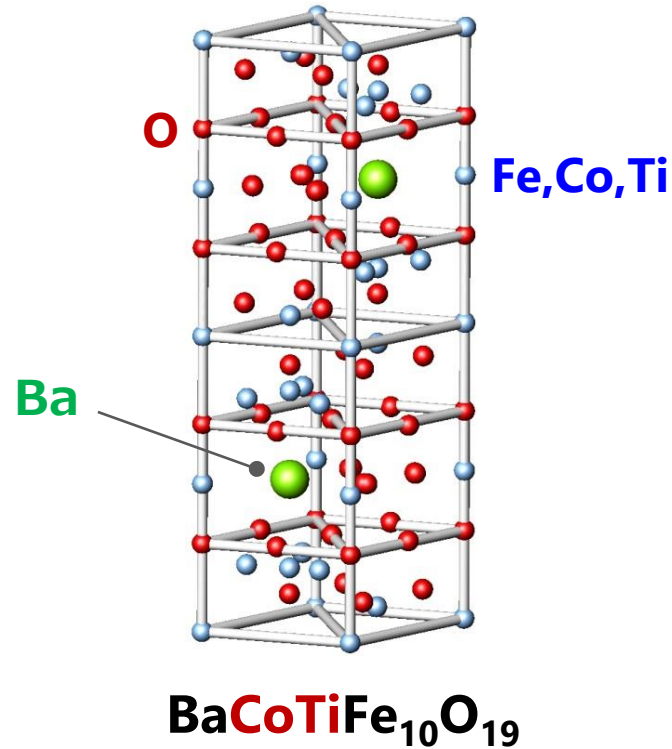
$\text{BaFe}_{12}\text{O}_{19}$   
Magnetoplumbite-structured ferrite

# Fundamental magnetic properties of **bulk ceramic** $\text{BaFe}_{12}\text{O}_{19}$

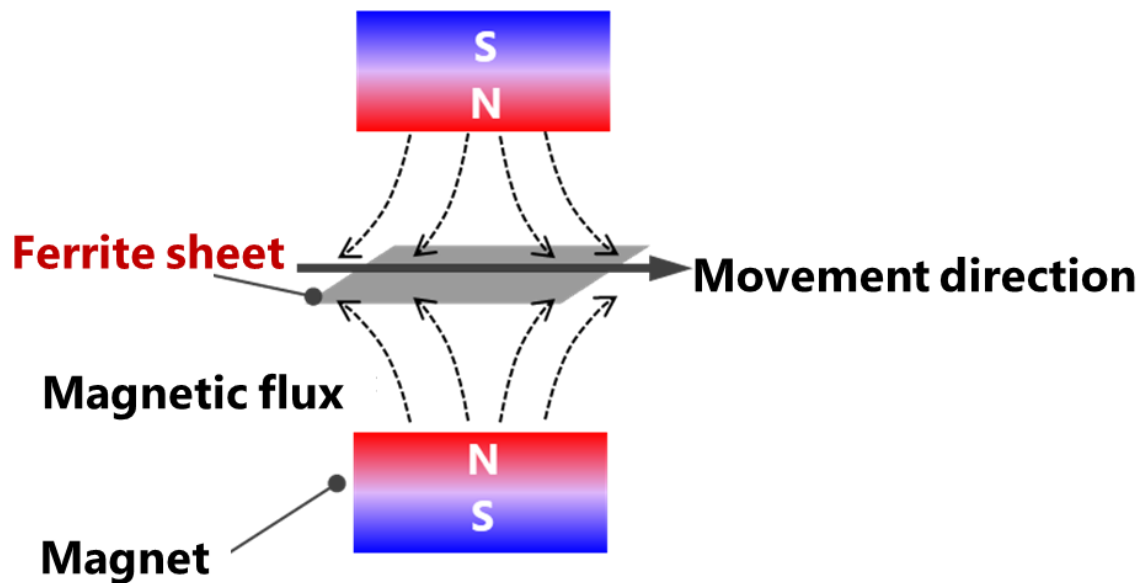
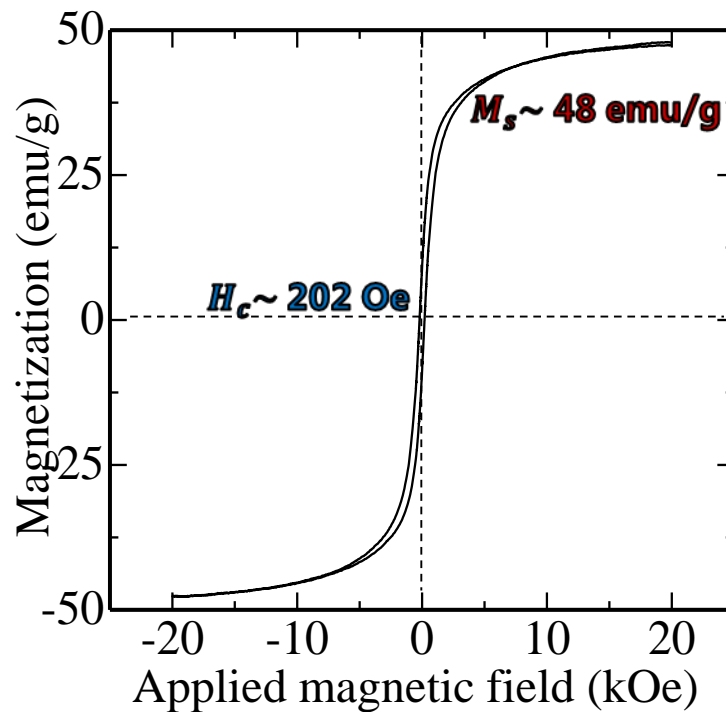
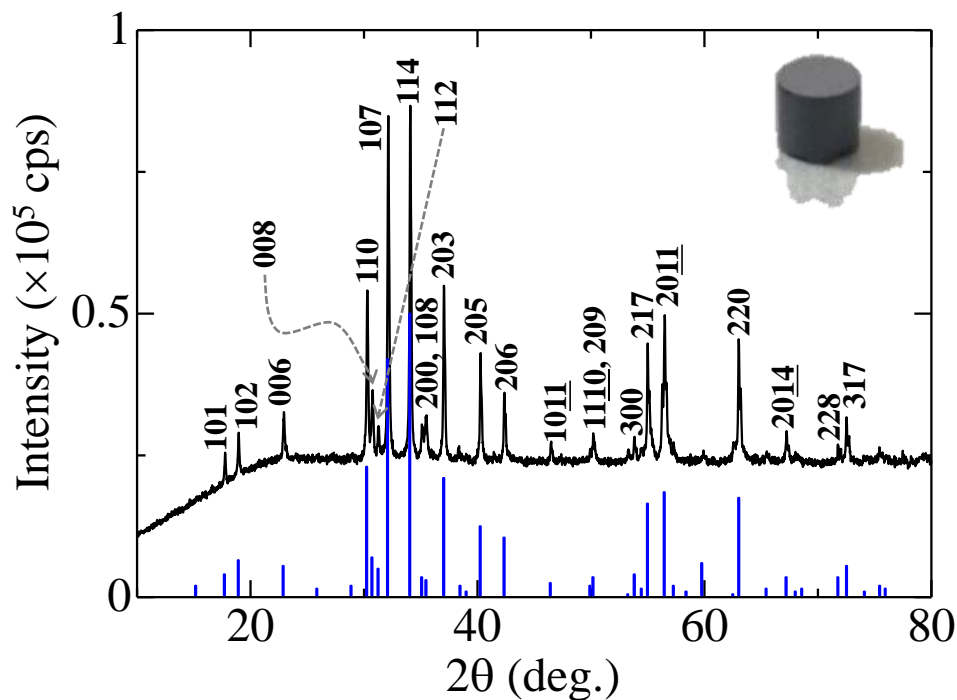


$$\mu = \frac{B}{H} \cong \frac{B_s}{H_c} = \frac{4\pi M_s}{H_c}$$

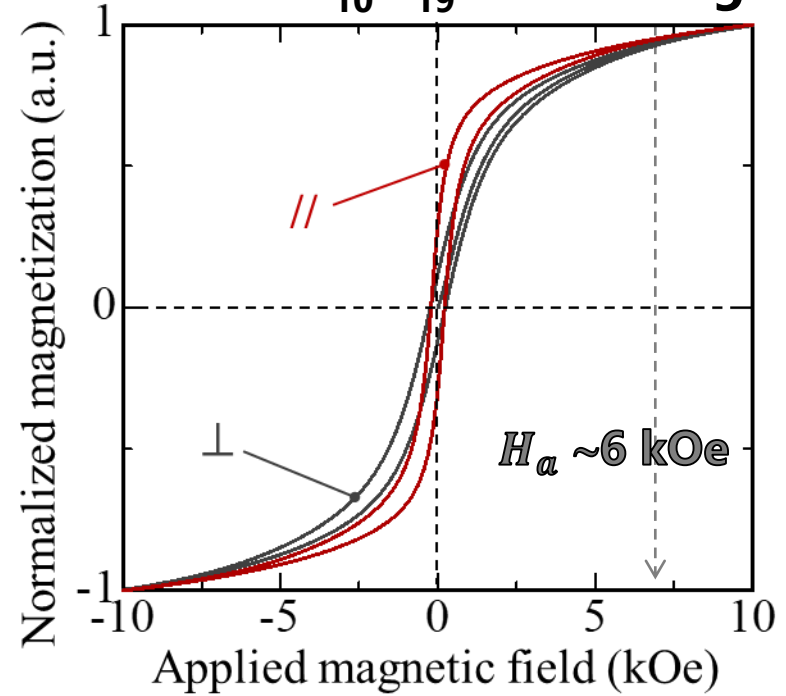
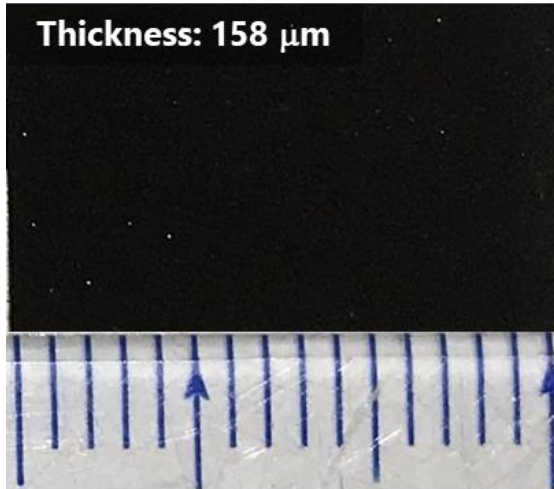
# Fundamental magnetic properties of **bulk ceramic** $\text{BaCoTiFe}_{10}\text{O}_{19}$



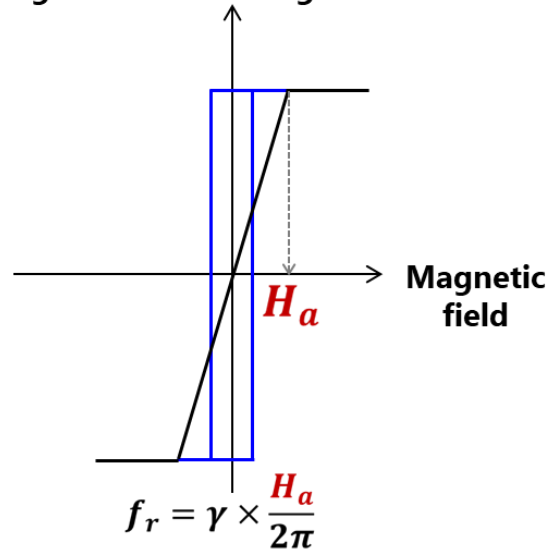
# From BaCoTiFe<sub>10</sub>O<sub>19</sub> bulk ceramic to BaCoTiFe<sub>10</sub>O<sub>19</sub>-containing sheet



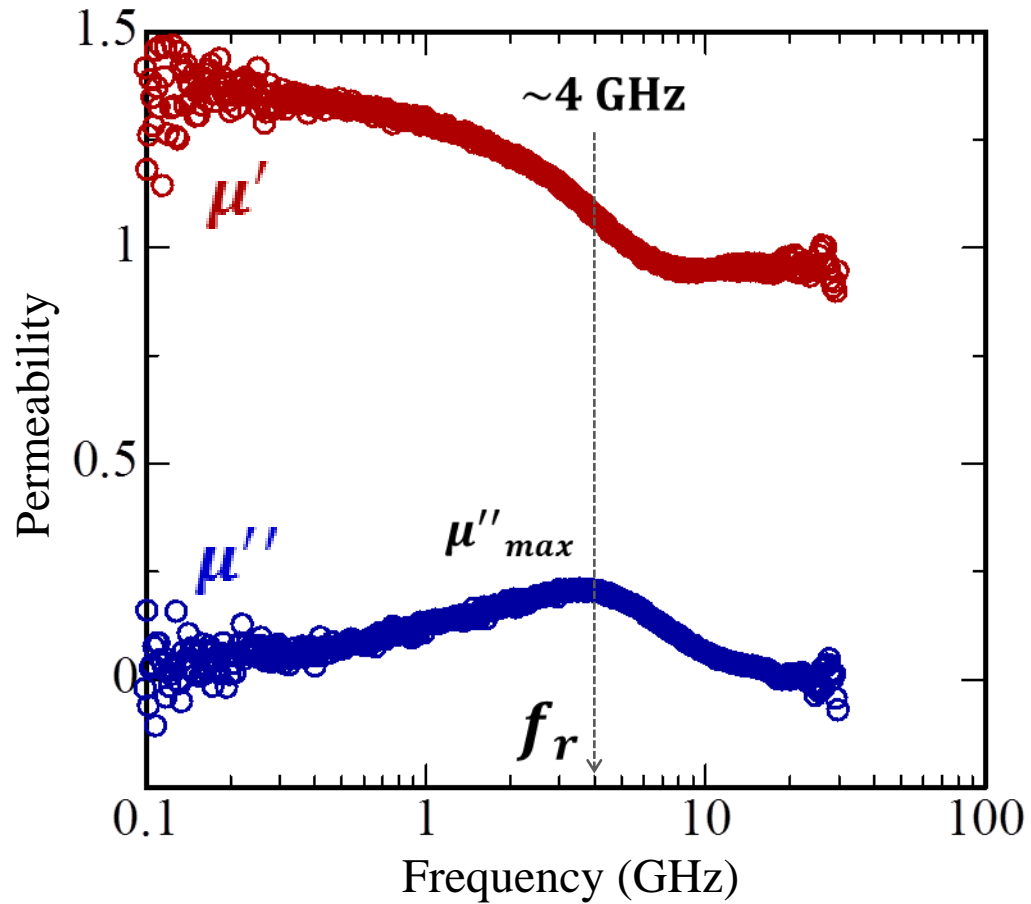
# From BaCoTiFe<sub>10</sub>O<sub>19</sub> ceramic bulk to BaCoTiFe<sub>10</sub>O<sub>19</sub>-containing sheet



## Magnetization of magnetic materials



# Dynamic magnetic properties: complex permeability



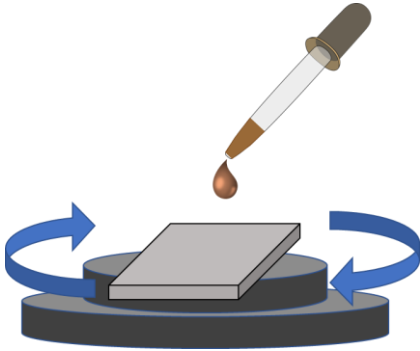
$f_r \sim 4$  GHz

# Procedures: $\text{BaCoTiFe}_{10}\text{O}_{19}$ thin film

## Starting material

Mixture of Ba, Co, and Ti-cation containing organic solution

## Coating



Si substrate  
250 rpm for 20 sec  
3000 rpm for 30 sec

10 times  
Repetition

## First heating

100 °C for 10min in Air

## Second heating

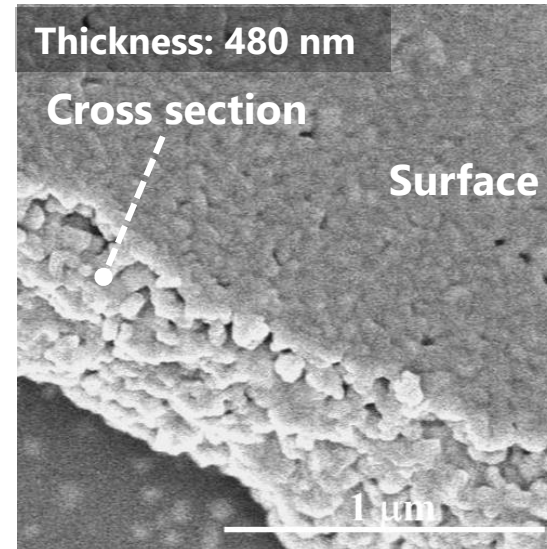
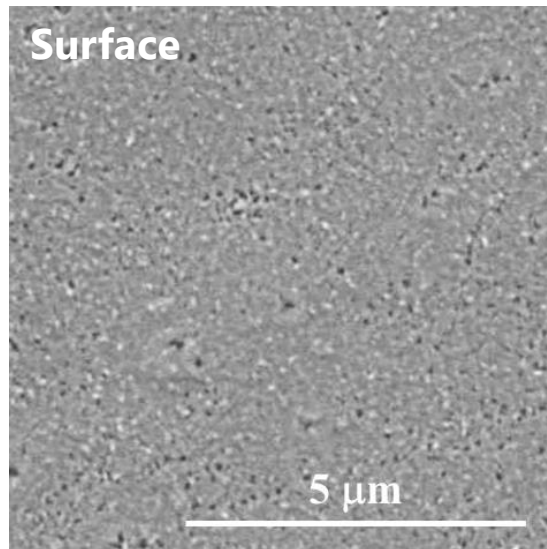
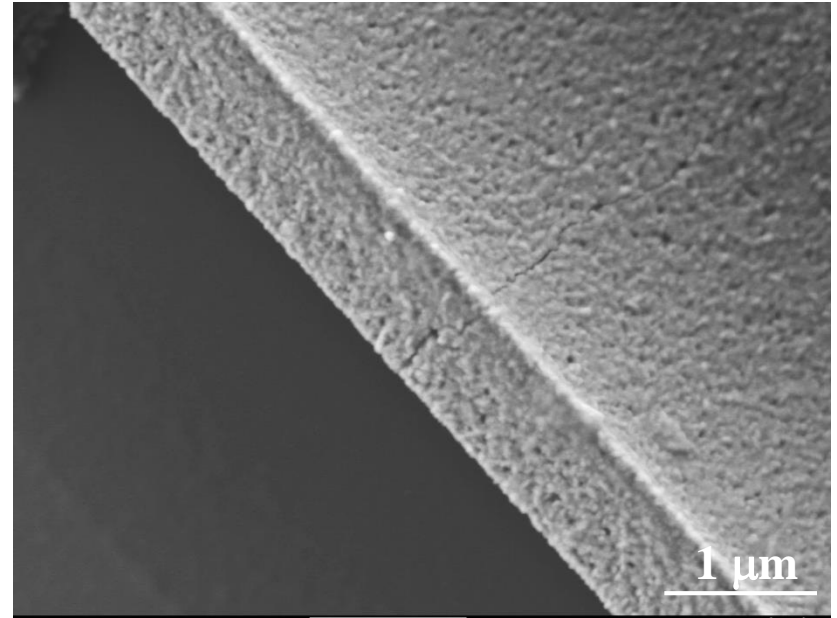
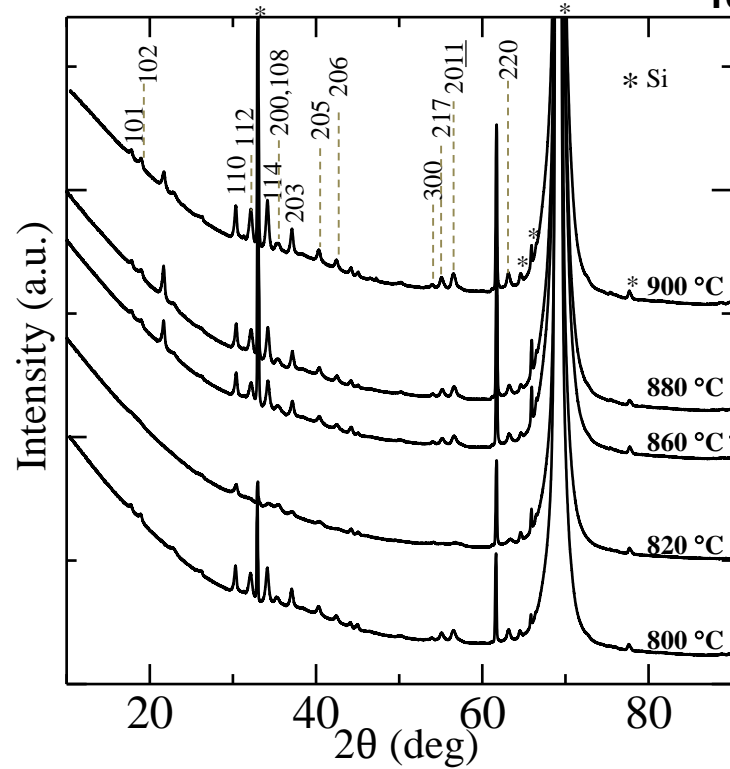
325 °C or 350 °C for 15min in Air

## Sintering

800 °C to 900 °C for 1hr / 840 °C for 2hrs in Air

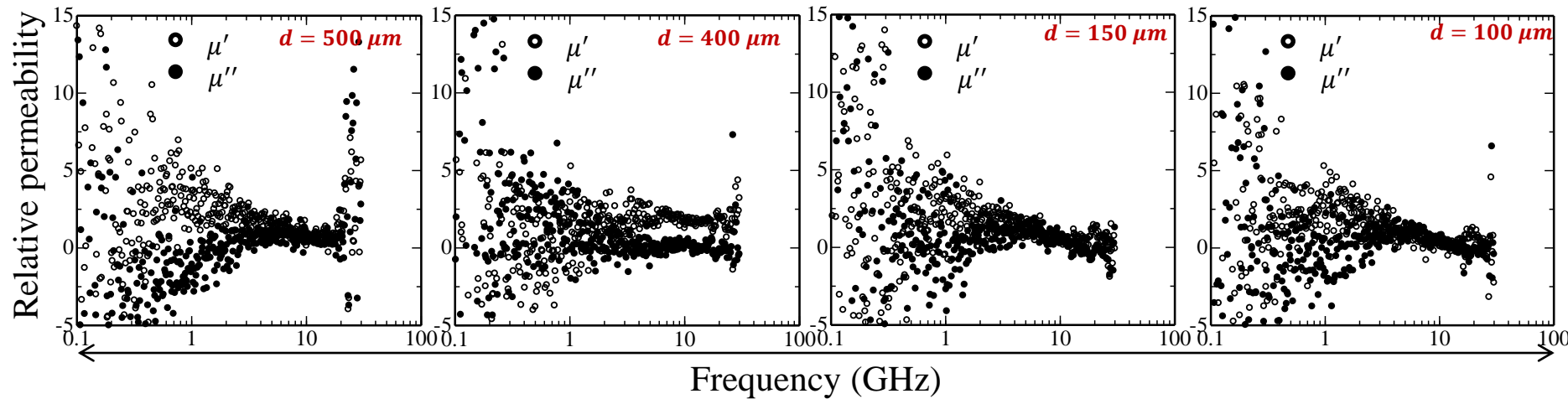
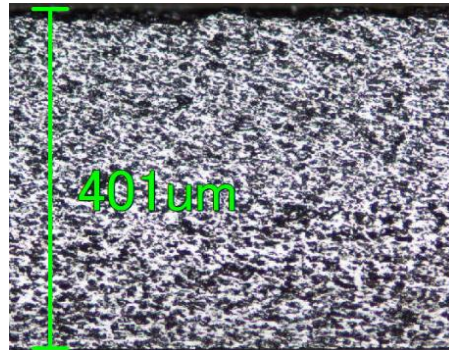
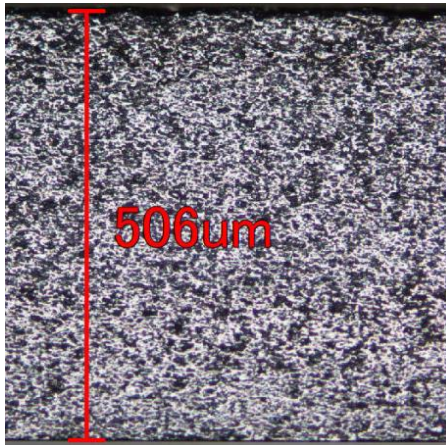
**$\text{BaCoTiFe}_{10}\text{O}_{19}$  thin film**

# BaCoTiFe<sub>10</sub>O<sub>19</sub> thin film





# Dynamic magnetic properties: complex permeability

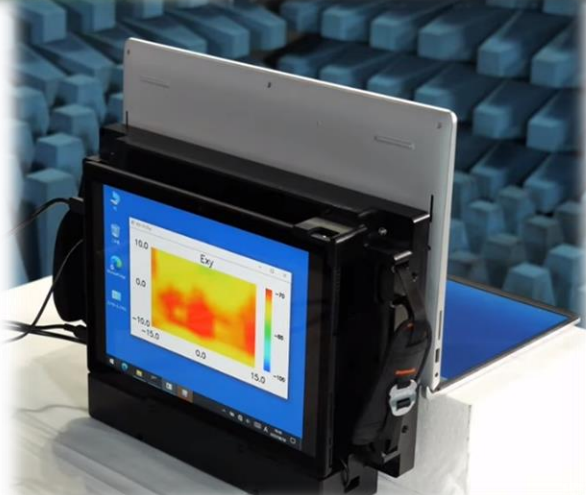
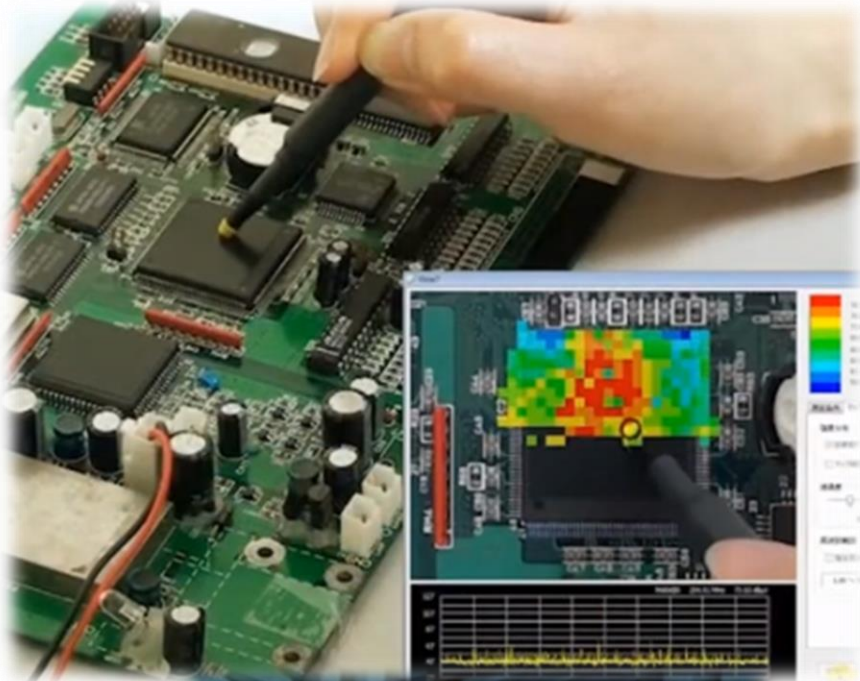


**Unclear dynamic magnetic properties**

**$f_r \sim 5 \text{ GHz} @ 100 \mu\text{m}???$**

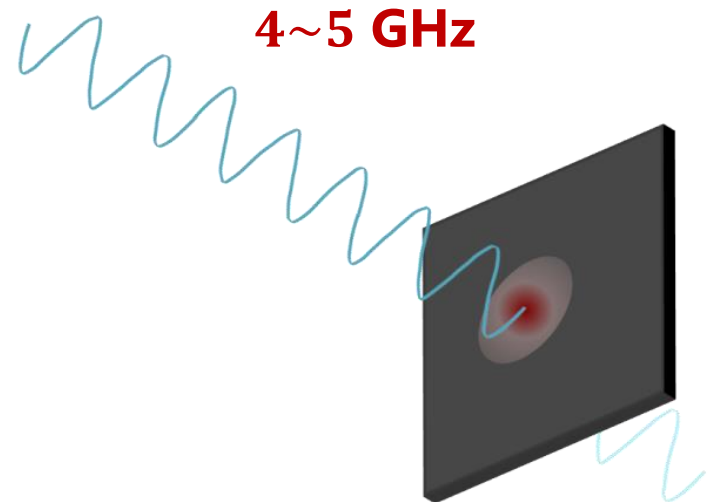
# Conclusion

## Electromagnetic wave irradiation



(株)ノイズ研究所およびパナソニックコネクタ(株)より

## Present study



**BaCoTiFe<sub>10</sub>O<sub>19</sub> sheets and thin films**